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# Analytical Instrument Qualification

Practical Approaches for  
USP General Chapter <1058>  
Compliance in the QC Laboratory

## SPEAKERS:



**Jörg Kastenschmidt**  
*Merck, Germany*



**Philip Lienbacher**  
*Shire, Austria*



**Roland Miksche**  
*MiRo Consulting Vienna,  
Austria*



Participate in 4 Workshops!

27 February – 1 March 2019, Budapest, Hungary

## LEARNING OBJECTIVES:

- Regulatory Aspects of Analytical Instrument Qualification
- USP General Chapter <1058> - Analytical Instrument Qualification
- Risk Assessment in Analytical Laboratories
- Calibration Management
- Balances and Weighing Processes
- Practical Examples of Analytical Instrument Qualification and Calibration:
  - Spectroscopic Instruments and Detectors (UV/VIS, IR, NIR, NMR, etc.)
  - pH Measuring Instruments
  - HPLC / GC
  - RAMAN / NIR / FT-IR
  - Thermometers and Hygrometers
- Computer Validation in Analytical Laboratories
- Validation of Excel® Spreadsheets
- Data Integrity Challenges in Calibration and Qualification



This education course is recognised for the ECA GMP Certification Programme „Certified Quality Control Manager“. Please find details at [www.gmp-certification.eu](http://www.gmp-certification.eu)

# Analytical Instrument Qualification

27 February – 1 March 2019, Budapest, Hungary

## Learning Goals

Calibration and qualification of equipment are key requirements in GMP guidelines (EU GMP Guide, Annex 15 to EU GMP Guide, and FDA's Code of Federal Regulations, 21 CFR Part 211). These requirements also apply to instruments and systems in analytical laboratories of the pharmaceutical industry. Besides calibration and qualification, the validation of computerised systems is another key issue. The software components associated with the instruments and systems must be shown to be fit for their intended purpose. Computer validation requirements and guidances for the pharmaceutical industry are laid down, amongst others, by the EU (Annex 11 to EU GMP Guide, the PIC/S (Good Practices for Computerised Systems in Regulated "GXP" Environments"), GAMP® (Good Automated Manufacturing Practice), and FDA's Part 11.

The United States Pharmacopoeia (USP) has adopted the General Chapter <1058>, Analytical Instrument Qualification, in 2008. This General Chapter <1058> has been updated in 2017.

The objective of this course is to provide the participants with an overview of the regulatory requirements on the qualification of analytical equipment and the software validation of computerised systems and to give practical advice on successful approaches to calibration, qualification, validation, and routine monitoring of instrumentation and systems. **Key requirements of the important USP General Chapter <1058> will be presented and discussed.**

The course will cover the following instruments and systems amongst others:

- UV/VIS Spectrophotometers,, Disintegration and Dissolution)
- Balances and Masses
- pH
- RAMAN / NIR / FT-IR
- HPLC and GC
- Chromatographic Data Systems
- Excel® - Spreadsheets

Interactive **workshops** will allow the participants to discuss key areas of interest and to exchange practical experiences.

## Target Group

This GMP Education Course will be of practical value to scientists and engineers in analytical laboratories and contract laboratories in an FDA-/GMP-regulated environment who are responsible for the calibration and qualification of their laboratory equipment and for the validation of the computerised systems used in their laboratories.

## Programme

### Regulatory Aspects of Analytical Instrument Qualification

- Overview about legislations including
  - Europe: EU GMP Guide - Annex 15
  - US: CFR, USP
  - National: German ZLG quality manual
- Other relevant documents (Interpretation documents) and authority expectations
- Overview about Qualification steps
- Equipment life cycle

### USP General Chapter <1058> - Analytical Instrument Qualification

- Key recommendations of this USP General Chapter
- Qualification steps: which activities should be performed in each phase?
- Roles and responsibilities for the user, Quality Assurance and for the manufacturer/vendor
- Software validation, Change Control & Documentation
- Instrument categories

### General Aspects of Calibration

- Overview: regulatory aspects / requirements
- Definitions / terminology
- Concepts and documentation
- Handling OOC (Out of Calibration)

### WORKSHOP I

**Topic: Apparatus & Instruments List Case Study / Risk Categorisation According to USP <1058>**  
MODERATOR: Joerg Kastenschmidt

### Risk Assessment in Analytical Laboratories

- Scaring examples
- Advantages of minimizing risk
- Definition and regulation (EU GMP Part 3 - Quality Risk Management, etc.).
- Approach, applicability, documentation, approvals
- FMEA (Failure Mode and Effect Analysis)
- HACCP (Hazard Analysis and Critical Control Points)
- ISHIKAWA DIAGRAM (Fishbone)
- FTA (Fault Tree Analysis)
- Risk assessment of changes

### WORKSHOP II

**Topic: Qualification / Risk Analysis of pH Measuring Instruments**  
MODERATOR: Roland Miksche

### Calibration Management

- Parts of a calibration management system
  - Procedure(s)
  - Documentation
  - Calibration standards
  - Calibration management software
- Calibration interval adjustment
- OOC/OOT evaluation
- What can go wrong and how to avoid it

### Data Integrity Challenges in Calibration and Qualification

- Relevant Guidelines
- Documentation- & Data-management-Systems in the Pharma/Device industry
- Achieving data integrity: Creating a culture of quality around document- and data management
- What can go wrong and how to avoid it!

### Qualification of Specific Instruments and Systems

- Requirements according to USP
- Traceability of standards
- Practical approaches to qualification and calibration of
  - UV-Visible
  - Dissolution
  - Disintegration
  - Osmometer
  - Particulate Matter
  - Turbidity
  - Dishwasher

### Qualification of GC Instruments

- Warning Letters (483) and Findings
- Technical Overview, Applications
- From Vendor to Decommissioning: AIQ-Lifecycle
- System Suitability Test
- Periodic Review (Checklist)

### Balances and Weighing Processes

- Weighing basics
- Environmental influences on weighing
- Practical aspect on weighing
- Requirements acc. to USP <41> and <1251>
- Qualification and calibration of balances
- Weights (OIML R111-1)

### WORKSHOP III

#### Topic: Balances

MODERATOR: Joerg Kastenschmidt

### Qualification of RAMAN / NIR / FT-IR

- Quick overview RAMAN / NIR / FT-IR & benefits
- Qualification: What are the specifics?
- Potential difficulties

### Volumetric Apparatus (Pipets, Dispensers, etc.)

- Selection of suitable apparatuses
- Qualification / calibration
- Volumetric laboratory glassware

### Assurance of Controlled Temperature and Humidity

- Thermometers and thermometry
- Hygrometers and hygrometry
- Qualification approaches to
  - Refrigerators and freezers
  - Climatic storage rooms and incubators
  - Ovens & muffle furnaces
  - Water baths

### General Aspects of Computer Validation in Analytical Laboratories

- PIC/S Guidance Good Practices for Computerised Systems in Regulated "GXP" Environments
- New EU GMP Annex 11 Computerised Systems
- Requirements of 21 CFR Part 11
- Life cycle concept
- Integration of equipment qualification and computer validation
- Retrospective validation

### HPLC / Chromatography Data Systems – Integrated Qualification and Validation

- Master Validation Plan (MVP)
- Assessments (Risk to Quality, 21 CFR Part 11)
- User Requirement Specification (URS)
- Function- and Design Specification (FS/DS)
- Risk Analysis (RA)
- Validation Protocol (VP)
- Test Cases (Deviations, Incidents, Changes)
- Final Report (FR)
- Standard Operation Procedures (SOP)
- Forms (User Access, Monitoring, Updates...)
- Service Contracts, Helpdesk, Logbook

### Validation of Excel® Spreadsheets

- Areas of Usage
- Known Errors and Findings
- Categorisation according GAMP
- Lifecycle Phases and Documentation:
  - Requirements Phase
  - Definition, Build Phase
  - Testing Phase
  - Release
  - Changes, Decommissioning
- Literature (Regulations, Guidances)

### WORKSHOP IV

#### Topic: Validation of Excel Spreadsheets (Categorisation, responsibilities, required documents, contents of documents, testing, versioning, data handling)

MODERATOR: Roland Miksche

## Speakers

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### JOERG KASTENSCHMIDT

*Merck, Darmstadt, Germany*

Jörg Kastenschmidt is an engineer of chemical and bio-technology. He started his career in 2001 as project engineer at the PHAST GmbH in Homburg/Saar. After working in the GMP processes unit within the pharmaceutical analytical development at Merck for 10 years, he joined the development QA in 2016, where amongst other things he is responsible for qualification of analytical instruments, production equipment / facilities and validation of IT-systems.



### PHILIP LIENBACHER,

*Shire, Vienna, Austria*

Philip Lienbacher started his career within Shire (previously Baxter/Baxalta) in 2008 in Vienna. Since then he held a variety of roles inside quality. In 2014, he accepted the position of Manager Global Material Lifecycle Management Systems and is responsible for a team of process experts and project managers. His responsibility includes the global ownership for Receiving & Inspection as well as the general testing- and method deployment-strategy in the company.



### ROLAND MIKSCHÉ

*MiRo Consulting Vienna, Austria*

After more than 15 years driving CSV, data integrity and all global IT projects within the Quality Assurance Department of Shire, he implemented EBM, an electronic batch management system, at Shire and afterwards, as Senior Consultant of HGP Pharma Consulting, at a customer in Germany. He made his final exam in biochemistry in Vienna, Austria, worked as analyst in accredited laboratories and as a sales and service expert for scientific equipment.

## Social Event

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In the evening of the first course day all participants and speakers are invited to a guided sight-seeing tour of the city of Budapest, followed by a dinner, where the topics of the course can be further discussed in a relaxed atmosphere.







ECA Education Course

## **Reduced Sampling/Reduced Testing**

25-26 February 2019, Budapest, Hungary

Directly before this ECA Education Course Analytical Instrument Qualification on 25-26 February 2019 there will be the ECA Education Course **Reduced Sampling/Reduced Testing** with these topics:

- Regulatory Requirements for Sampling Procedures
- Design and Qualification of Sampling Areas for Incoming Goods Products
- Supplier Qualification: an important Prerequisite for Reduced Sampling and Reduced Testing
- How to Deal with Divergent Compendial Method Requirements (EP, USP, JP)
- Case Study I: How to Define Inspection Procedures for Packaging Materials (Primary and Secondary) in the Incoming Goods Control
- Case Study II: How to Define and Optimise Sampling and Testing Procedures for APIs and Excipients in the Incoming Goods Control
- Sampling and Documentation to make the Supplier liable for Defect Products

Further details will be discussed in a parallel session with 3 workshops.

Further information about this course can be received at [www.gmp-compliance.org](http://www.gmp-compliance.org).

Participants who register simultaneously for both courses will receive a 350 € discount (not valid for EU GMP Inspectorates).

